Date:

Friday, 24/10/2008 10:34:20 AM

User

Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Estimate Number

Type

S.O. No. :

Job Number : 42919 : 10596

P.O. Number

: 24/10/2008 This Issue

Prsht Rev. : NC

First Issue

: 11 : 37431

Previous Run

Written By

Checked & Approved By

Comment

Est Rev:C Now on Waterjet 07-04-20 JLM

: SMALL /MED FAB

: LOCK HANDLE **Drawing Name**

Part Number

: D2366

Drawing Number

. D2366 REV C

Project Number Drawing Revision : N/A : C

Material

Due Date : 05/,11/2008 Qtv:

20 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S20GA

304/316 .040 Sheet



Comment: Qty.:

0.0183 sf(s)/Unit

Total: 0.3654 sf(s)

304/316 .040 Sheet

109088 Batch:

8-10-28

2.0

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg 2366

Dwg Rev: __C Prog Rev:___ B8-10-38

2-Deburr if necessary

8G-U-8 EH

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



1B8-10-28



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

SMALL FAB

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and stock



counter

Dart Aerospace Ltd

	•									
W/O:			WC	RK ORDER CHANG	ES					
DATE STEP		PRO	OCEDURE CHAI	NGE	By Date			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:								
	Re	esolution:							Date: _	
NCR:		*	WORK ORDI	ER NON-CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section B		tion B	Verificatio		cation	Approval	Approval
DAIE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		ion C	Chief Eng	QC Inspector
					- 161					
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NOTE: Date & initial all entries

Date: User: Friday, 24/10/2008 10:34:20 AM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK HANDLE

Job Number: 42919

Part Number: D2366

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: 30



7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.10-29

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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Dart Aei	rospace L	.ta							
W/O:			WO	RK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No	•	PAR #:	Fault Categ	jory: I	NCR: Yes	No DQ	A:	Date: _	
	Res	olution:	Disposition	:: (QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section E Action Description Chief Eng	Sign Date	& Sec	cation tion C	Approval Chief Eng	Approval QC Inspecto
		-47							
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: U2919	
Description: Lock Handle	Part Number: D2366	
Inspection Dwg: D2366 Rev: C	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST								
	X	First Artic	cle	Proto	ototype			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments	
Ø0.191	+0.005/-0.001	,195	7					
0.750	+/-0.010	(7S)	×					
0.344	+/-0.010	1346	A					
1.196	+/-0.010	1.195	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\					
2.750	+/-0.010	2751	×					
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	HB.	Audited by:	0	100	Prototype App		N/A	
Date:	8-10-28	Date:	00 10	120	a	Date:	N/A	

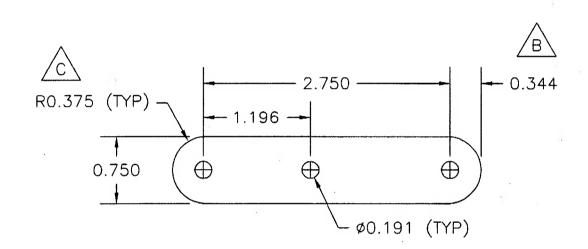
Rev	Date	Change	Revised by	Approved
Α	08.02.28	New Issue	KJ/DD O	

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DESIG	BW	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	ŒD	APPROVED	DRAWING NO. REV	. C
•	#	411	D2366 SHEET 1 0	F 1
DATE		•	TITLE SC.	ALE
00.0	4.24		LOCK HANDLE	1:1
Α		95.02.20	NEW ISSUE	
В		96.06.10	R0.50 WAS R0.354; 0.344 WAS 0.300	
С		00.04.24	R0.375 WAS R0.50	





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